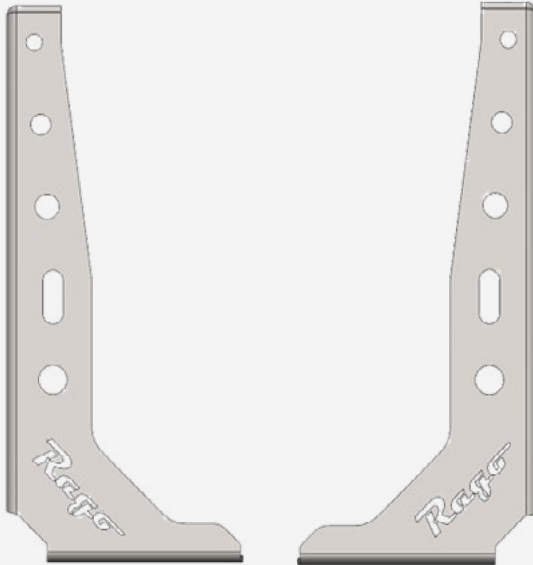


BED CHANNEL STIFFENERS 2022-2023/TOYOTA TUNDRA R2200TTUNBCS



TOOLS REQUIRED

- 10mm, 3/4 sockets
- 10mm, 3/4 wrenches
- 5/16, Hex
- T55 Torx
- Uni-Bit

SKILL LEVEL

- Easy

TIME REQUIRED

- Approximately 1 Hour

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: 830-896-7571
Rago Fabrication is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the

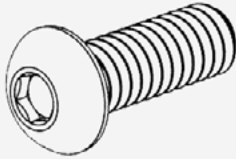
performance of these components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

HARDWARE

A.



1/2-13 X 1-1/2" BUTTON HEAD

QTY: 8

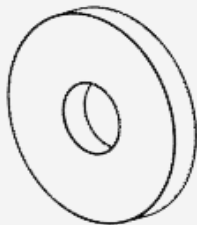
A1.



1/2" FLAT WASHER

QTY: 8

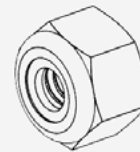
B.



Bed Stiffener 1.25 Washer

QTY: 8

B1.



1/2-13" Nylon Lock Nut

QTY: 8

Reference this page throughout the install



STEP 1

Remove the bed bolt using a (T55 Torx). (Repeat on the other side)



□ STEP 2

Place the bed channel stiffener in place and re-install the bed bolt using a (T55 Torx).



□ STEP 3

Using a marker, mark the holes. (Ensure that the mark is centered with the hole)



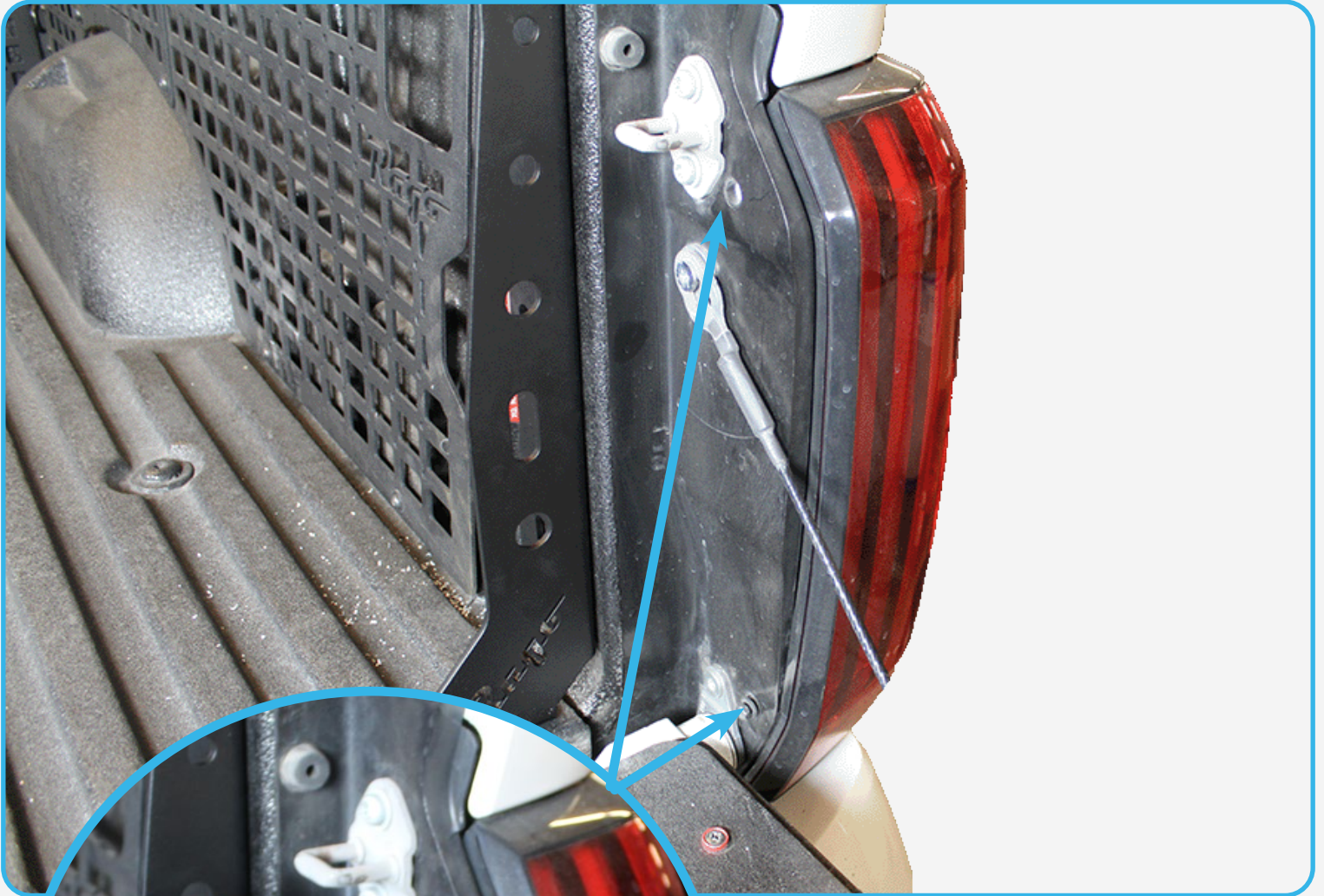
□ STEP 4

Remove the bed bolt using a (T55 Torx) to remove the bed channel stiffener. Using a (Uni-bit) drill a 9/16 hole where the holes are marked.



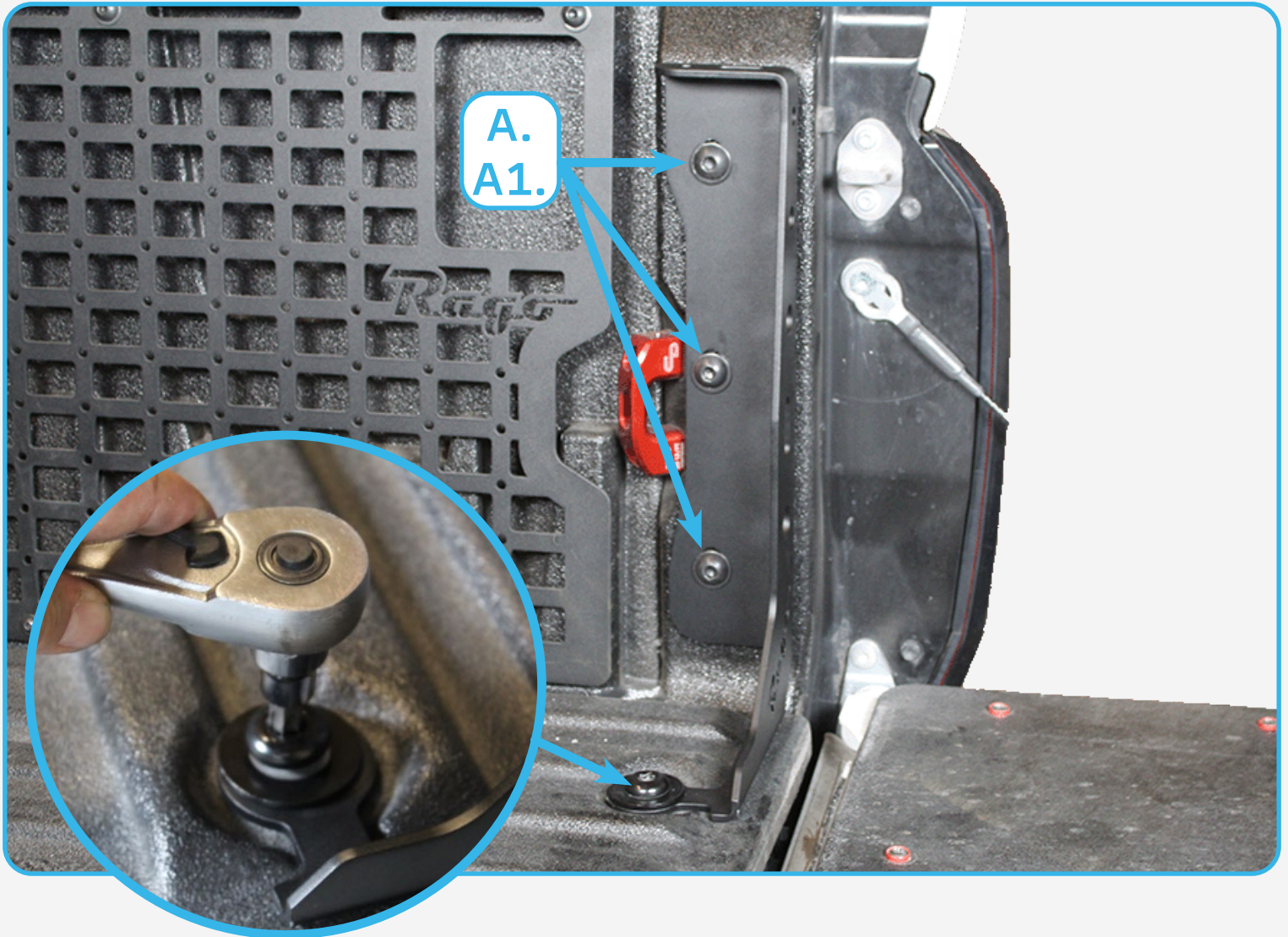
□ STEP 5

Remove the two bolts holding the tail light using a (10mm socket).



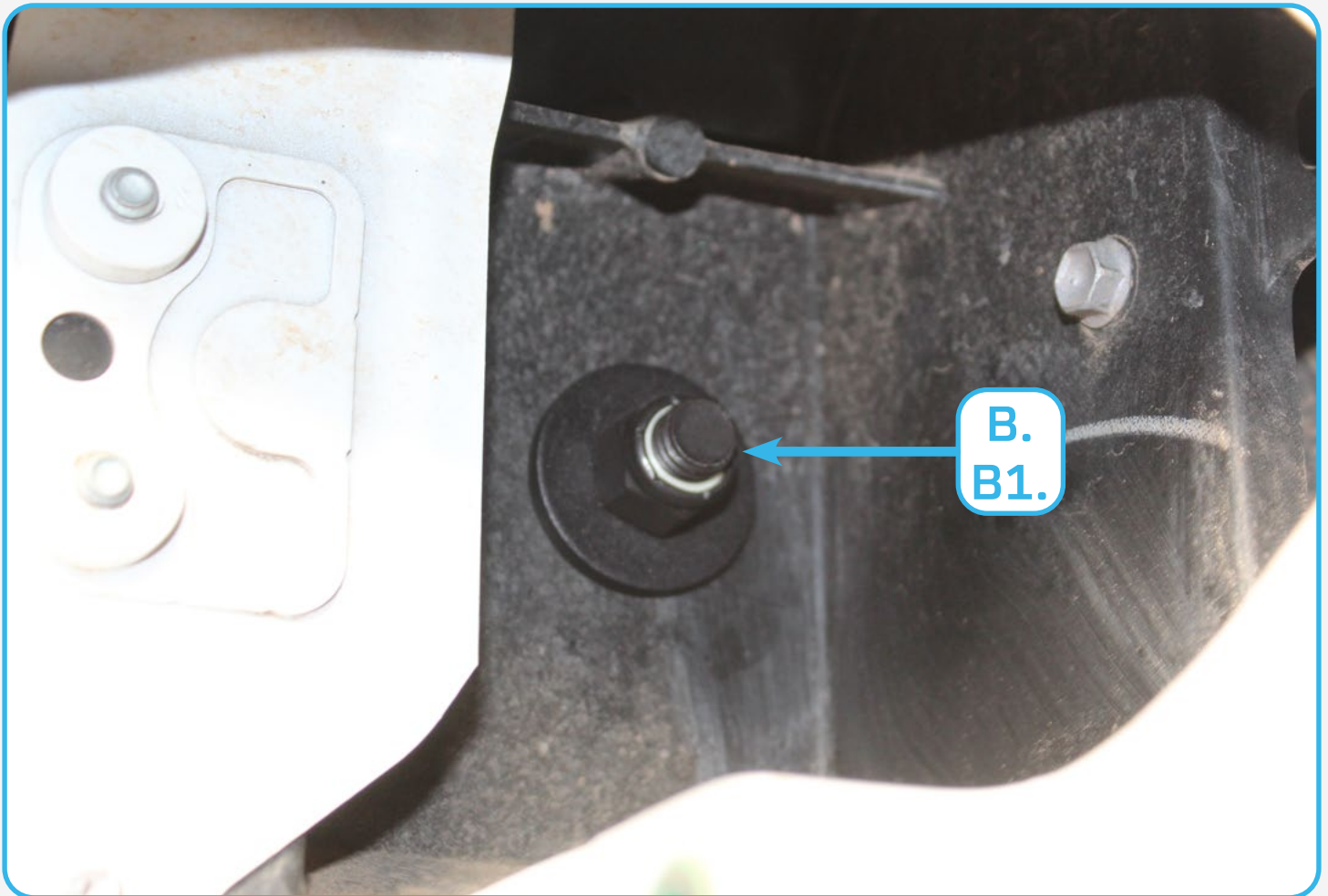
□ STEP 6

Re-install the bed channel stiffener by installing the bed bolt using a (T55 Torx) and install (A, A1) hardware.



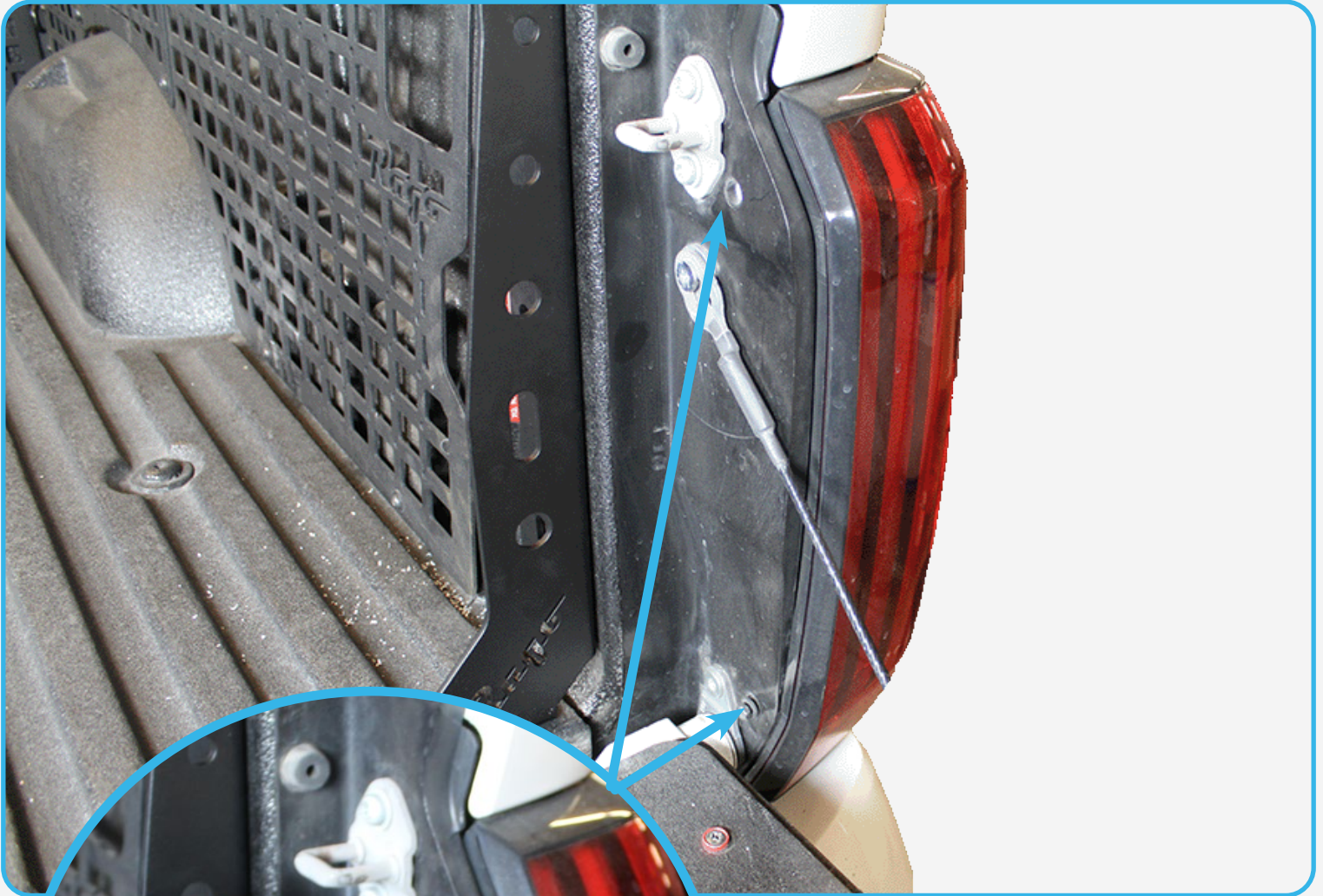
□ STEP 7

With the tail light removed, install the **(B, B1)** hardware and tighten all hardware using a **(5/16 Hex)** and a **(3/4 Socket)**.



STEP 8

Re-install the tail light using a (10mm Socket).



STEP 9

Double check all hardware and fitment for security.

Enjoy your new Rago Bed Channel Stiffeners.

