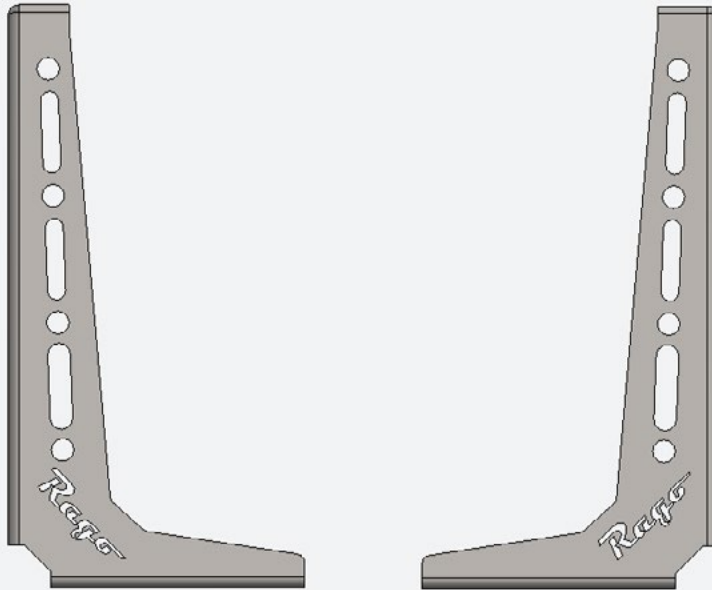


BED CHANNEL STIFFENERS

2024/TOYOTA TACOMA

AC6702501NA



TOOLS REQUIRED

- 7/32 Allen
- T55, T40 Torx
- Uni-Bit
- Drill
- Marker

SKILL LEVEL

- Easy

TIME REQUIRED

- Approximately 30 Minutes

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: 830-896-7571
Rago Fabrication is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the

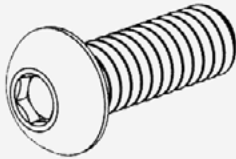
performance of these components and the safety of the vehicle. Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

HARDWARE

A.



1/2-13 X 1-1/2" BUTTON HEAD

QTY: 6

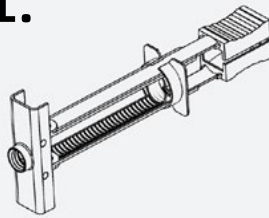
A1.



1/2" FLAT WASHER

QTY: 6

B1.



1/2-13" SNAP TOGGLE ANCHOR

QTY: 6

Reference this page throughout the install



□ STEP 1

Remove the bed bolt using a (T55 Torx). (Repeat on the other side)



□ STEP 2

Remove the bed bolt using a (T40 Torx). (Repeat on the other side)



□ STEP 3

Remove the washers and spacers on the tie down bolt as shown below.



□ STEP 4

Place the bed channel stiffener in place and re-install the bed bolts using a (T55 Torx) and a (T40 Torx).



STEP 5

Mark the holes.



□ STEP 6

Remove the bed bolts using a (T55 Torx) and a (T40 Torx) to remove the bed channel stiffener. Using a (Uni-bit) drill a 3/4 hole where the holes are marked.



STEP 7

Install the toggle anchor **(B)** by inserting into the drilled holes and holding the end while sliding the plastic flange in shown on **Fig A**. Snap the plastic tabs off as shown on **Fig B**.



□ STEP 8

Place the bed channel stiffener in place and re-install the bed bolts using a (T55 Torx) and a (T40 Torx).



□ STEP 9

Install the provided (A, A1) hardware into the toggle anchors (B) with a (7/32 allen) as shown below.



STEP 10

Double check all hardware and fitment for security.

Enjoy your new Rago Bed Channel Stiffeners.

